

Date: Tuesday, 23/09/2008 10:13:09 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3403-3 TO D2570
Job Number : 42220	
Estimate Number : 10804	
P.O. Number :	Part Number : D2570
This Issue : 23/09/2008 S.O. No. :	Drawing Number : D2570
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By : <u> </u>	Due Date : 30/09/2008 Qty: 47 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC	QUALITY CONTROL
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Comment: QUALITY CONTROL

PULL FROM W/O 41710
 47 X D3403-3

B 8 08/09/23 *(47)*

2.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

CUT D3403 TO LENGTH
 PER DRWG D2570 REV.B
 DIM .800

DIP 08/11/24 *(47)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 08/11/24 *(47)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 08 11/27 *(47)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

(47x)

ID & STK
 USING NEW B/N

37 8/11/28

SP

Process Sheet

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Drawing Name: D3403-3 TO D2570

Job Number: 42220

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/01 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

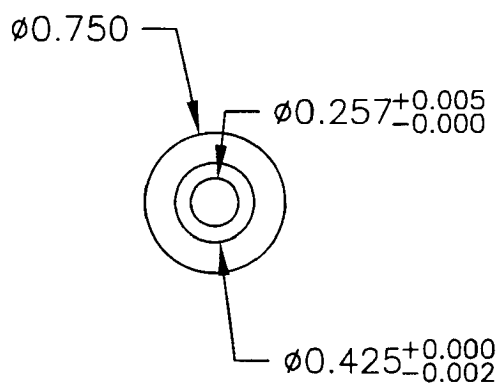
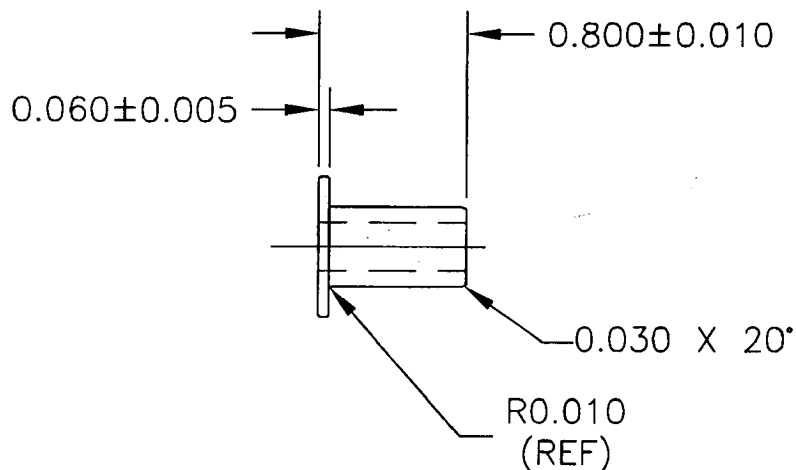


MF 08-11-28



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

also 42220

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